Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.

Nescafé Dolce Gusto

Product name	12421700 - SBUXWHT CRMLMAC CAP 12Caps 3x127.8g N2XR
Recipe number	**DKR134 + DMM135**
Product Description	Roast and Ground Coffee and Caramel-Flavour Whole milk powder with sugar.
Shelf-life	12 months when stored in its original packing and hermetically sealed. Storage test conducted at 20oC and 65% Relative Moisture
Recommended Storage Conditions	Preserve from direct, prolonged sunlight and hot places. Store in a clean, cool and dry place.

Physico-chemical and microbiological Characteristics

Characteristic	LI/Method	Specification
Sensory	IN/OUT	As per reference sample
Enterobacteriae	LI-00.711-4	absent in 2x0.1g
T.V.C.	LI-00.701-2	max 5000 /g
Salmonella	LI-00.746	Absent in 25g
Moisture	LI-21.802	1.5 – 3%

Ingredient listing

Milk Capsule: Whole Milk Powder (66,7%), Sugar (31,65%), Caramel Flavourings(1,08%),Vanilla flavor(0.44%), Modified flavor (0.13%), may contain Soya.
Coffee Capsule: Roast & ground coffee (100%)

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Prepared by: Louise Hall (Technical Applications Group)	**Authorised by: Dean Peplow (Factory Quality Manager)**	

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Nutritional information

Tamaño de porción: Para una taza de 200 ml: 1 cápsula de café (5,5 g) y 1 cápsula de leche (15,8 g) en agua.

Porciones por envase: 6

Composición Media	Por 100 g	Por porción
Contenido Energético, kJ/kcal	1 607 / 383	301 / 72
Proteínas, g	14,3	2,7
Lípidos, g	17,7	2,8
De los cuales:		
Grasa saturada, g	10,2	1,8
Hidratos de carbono disponibles, g	41,7	8,9
De los cuales:		
Azúcares, g	37,8	8
Fibra dietética, g	10,1	0,22
Sodio	151	33

Valores por 100 g de producto seco y valores por porción lista para consumo de producto extraído en Máquinas NESCAFÉ® Dolce Gusto®.

Este envase de 6 tazas preparadas de 200 ml aporta:

Grasa Saturada	Otras Grasas	Azúcares Totales	Sodio	Energía	Energía por porción
97 kcal	54 kcal	192 kcal	198 mg	432 kcal	72 kcal
49 %	14 %	53 %	10 %		

% de los nutrimentos diarios

6 porciones por envase

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Intolerance information

Allergens/intolerance ingredients, including derivatives:	Yes	No	Direct Addition	Cross Contamination
Peanuts		X		
Nuts		X		
Milk, including lactose	X		X - Milk	
Eggs		X		
Soybeans		X		X – May contain Soya
Fish		X		
Crustaceans		X		
Cereals containing gluten, i.e., wheat, rye, oats, spelt, kamut or their hybrid strains		X		
Celery		X		
Lupines		X		
Molluscs		X		
Mustard		X		
Sesame seeds		X		
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre		X		

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Packaging	
Packaging type	Capsule, consisting of - Multi-layer polypropylene /Evoh/polypropylene capsule, polypropylene and calcium carbonate pyramid plate, aluminium bottom film, and laminate of printed PET and polypropylene/Evoh/polypropylene top film. Carton- Paper & fibreboard carton 3 cartons packed in a Cardboard Outer Tray.
Net quantity declared	Per Carton, 12 capsules of which: 6 x 15.8g e (Milk Capsule) 6 x 5.5g e (Coffee Capsule) Per tray – 3 x 127.8g e

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Coding

Lot Code @ Secondary Packaging is:

The Lot Code detail is applied to the base of the Display Carton and is as follows for product produced 30th September 2015 at Tutbury Factory on Secondary Packaging Line X, the code will read:



5 273 1092 X

Minute Coding is also indicated on the carton.

Best Before is 1 year from date of packing, rounding to the end of the month.

Best Before Date is displayed as:

(DD.MM.YYYY)

Eg:



Signature

Full name Dean Peplow

Position Quality Assurance Manager

Date 29.05.2019

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